

EDM Machinery

Type	Mfg.	Model	Envelope Size
CNC Sinker	Mitsubishi	EX30 FP70	27.6 x 19.7 x 13.8
CNC Wire EDM (2)	Mitsubishi	FX20	19.5 x 13.75 x 17
CNC Wire EDM	Mitsubishi	M35J w/C7G35 control	13.8 x 9.8 x 17
CNC Wire EDM	Mitsubishi	DWC90C	10 x 12 x 6
CNC Wire EDM	Fanuc	OC-1B	18 x 12 x 12
High Speed Drill	Astec	CDH-3AM	12 x 12 x 12

With state-of-the-art, fully programmable 4-axis automated EDM equipment and a complete CAD/CAM department, DTI can produce components of all sizes faster and with very close tolerance precision.

EDM Wire Cutting

The commercial, electronic, aerospace and medical industries demand high-precision products that allow minimal dimensional variation. Precision wire cutting provides these low tolerance needs.

CNC Sinker

These EDM units, machine complex shapes and cavities to meet a wide range of requirements.

High Speed Drill

The Astec high speed drill bores microfine, burr-free holes in a variety of hardened metals and exotic alloys.

Capable of handling a wide range of jobs, DTI provides quality services to a diverse number of industries. Ask about DTI's complete custom manufacturing capabilities.

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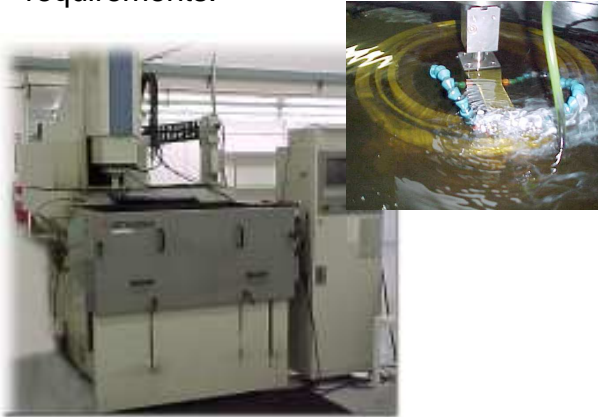

EDM Services



DTI
Quality on Time

DTI Experience

With more than 20 years of cutting experience, DTI provides EDM solutions for any size company. From individual prototypes or single tooling jobs, to large production jobs, DTI offers fast, efficient, and cost effective solutions to your EDM requirements.



Mitsubishi EX 30 FP 70-CNC Sinker

DTI uses an entire range of EDM machinery. From submersibles, 5-axis wire cutters, to high speed drills, there is a machine to fit almost any need.

Software Integration

Using the latest CAD/CAM software, DTI engineers are able to import almost any type of CAD file format into their systems, to begin your job as soon as possible.

Size Does Not Matter

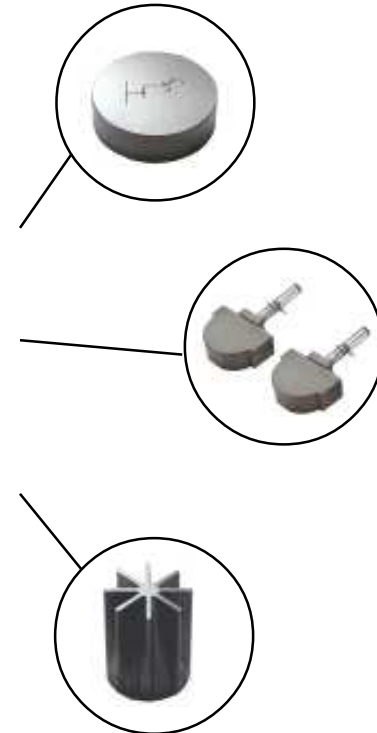
The size of the EDM work does not matter to DTI, each job is assigned a program manager to walk you through each and every process step to ensure all your questions and concerns are addressed to your satisfaction.



One of two Mitsubishi FX20's used at DTI



Mitsubishi 90C -CNC Wire EDM



Dedicated to meeting all your EDM requirements,

Call us at 503.648.0936
or email: sales@davistl.com

www.davistl.com